Work Order ID 85193  June-04-12 1:30:38 PM		*85	193*					•		Page 1
Item ID: D350-636-216 Revision ID:		Accept	*N900	040	1100	)*	Setup	Start	*N	S1*
Item Name: Skidtube STD RH, Deluxe								Stop -	*\	<b>C</b> 2*
Start Date: 04/06/2012 Start Qty	: 1.00 <b>*1</b> *	•	Cust Item	ID:						. 17
Required Date: 18/06/2012 Req'd Qty	y: 1.00 <b>*1</b> *	•	<b>Customer:</b>							
Reference:										•
Approvals: Process Plan: ML	J Date: 12/06	OY Tooling:	D	ate:		]	Run	Start	*N	R1*
QC:	Date:	SPC (Y/N):	D	ate:				Stop	*NI	R2*
Sequence ID/ Operation Work Center ID Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
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IIN-D350-636 I	KSP.									
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	Photocopy bluefile & type labels p	per PPPD350-636-216 CHG	ouy per	V · (<	. CI				•	
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Assemble as p	per dwg	0.00								
*110* HandFinish	Aom o	0.00					<u> </u>			
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C	0350-636		€ 12-10-1	5						
QC5- Inspect	part completeness to step on W/O	0.00	16. 16.	`\					•	
*120*			\`16	<b>)</b>	17	1				
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W/O:			WO	RK ORDER CHANG	GES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A:	Date: _	
	R	esolution:	Disposition	l:	QA: N/C (	Closed:		Date: _	
NCR:		1	WORK ORDE	R NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC		Corrective Action Sec		Verifi	cation	Approval	Approval
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June-04-12 1:30:38 PM			*85	193*							Page 2	
Item ID: Revision ID:	D350-636-2	16		Accept	*N900	040	100	)*	Setup	Star	*N	IS1*
Item Name:	Skidtube STD	RH, Deluxe								Stop	* <b>* \</b>	S2*
Start Date:	04/06/2012	Start Qty: 1.00	*1*		Cust Item	ID:						17
Required Date Reference:	: 18/06/2012	Req'd Qty: 1.00	*1*		Customer:							
Approvals:	Process Pla	ın:	Date:	Tooling:	D	ate:			Run	Star	!/	R1*
	QC:		Date:	SPC (Y/N):	D	ate:				Stop	*N	R2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Re Qt	ject y	Reject Number	Insp. Stamp
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Packaging Packaging		Memo Identify and Location: PPP rev:	pack for shipping as pe	0.00 r PPP D350-636-216								
160		QC21- Final Inspection -	Work Order Release	0.00							, 1	$\sim$
*160* QC Quality Control		Мето		0.00						10	101	244
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W/O:			W	ORK ORDER CHANG	ES		·		
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Part No	<u>.                                    </u>	PAR #:	Fault Cate	egorv:	NCR: Yes	No DQ	A:	Date:	
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DATE	E STEP Description of NC Corrective Action Section B				Verifi	ification Approval		Approval	
DALL	JI-LI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat		tion C	Chief Eng	QC Inspector
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#### **Picklist Print**

June-04-12 1:30:43 PM

Work Order ID: 85193

\*85193\*

Parent Item:

D350-636-216

\*D350-636-216\*

Parent Item Name:

Skidtube STD RH, Deluxe

Start Date: 04/06/2012

Required Date: 18/06/2012

11/10/12

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A 10.10.04 new issue DD verf:EC

11.04.14 ecn11-553 DD verf:EC

IPP Rev:D 112.04.16 AS

64953 66106

81400

PER ECN 12-542 DD verf.EC

	'ER ECN 12-342 I	DD veri:EC											
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-016		Manufactured	No			110	Each	1.0000	1	1			
*D350-636 Skidtube STD w/ Training V									**	H	· W	10/12	
				<b>Location</b>		Loc C	<u>Oty</u>	Loc Code					
					62438 62903		1 0 0	B907	177 -	χ (			

IPP Rev:B

D350-636-101 \*D350-636-101\*

Toe Step, LH/RH

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110

0

Each

Location Loc Qty Loc Code 1385188 FG120 24 71606 6 82678 18

D350-636-105A

Manufactured

Manufactured

110 Each 10.0000 0.5

24.0000

\*D350-636-105A\*

Wedge Installation

Location

51959

67317 71604 77147

FG120

No

Loc Qty Loc Code 10

0.5

M

B68365

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Part No	:	PAR #:	Fault Cat	legory:	_ NCR: Yes	No DQ	A:	Date: _	
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NCR:		V	VORK ORI	DER NON-CONFORMA	ANCE (NCF	R)			
DATE	Description of NC			ion B	Verific	cation	Approval	Approval	
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	on C	Chief Eng	QC Inspector
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		· · · · · · · · · · · · · · · · · · ·							

### **Picklist Print**

June-04-12 1:30:43 PM

Page 2

Work Order ID: 85193

\*85193\*

No

Parent Item:

D350-636-216 Parent Item Name: Skidtube STD RH, Deluxe \*D350-636-216\*

**Start Date:** 04/06/2012

**Required Date:** 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

D350-636-109

Manufactured

110

Each

1.0000

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\*D350-636-109\*

Tow Ring Installation

Location

77083

Loc Qty

Loc Code

FG120

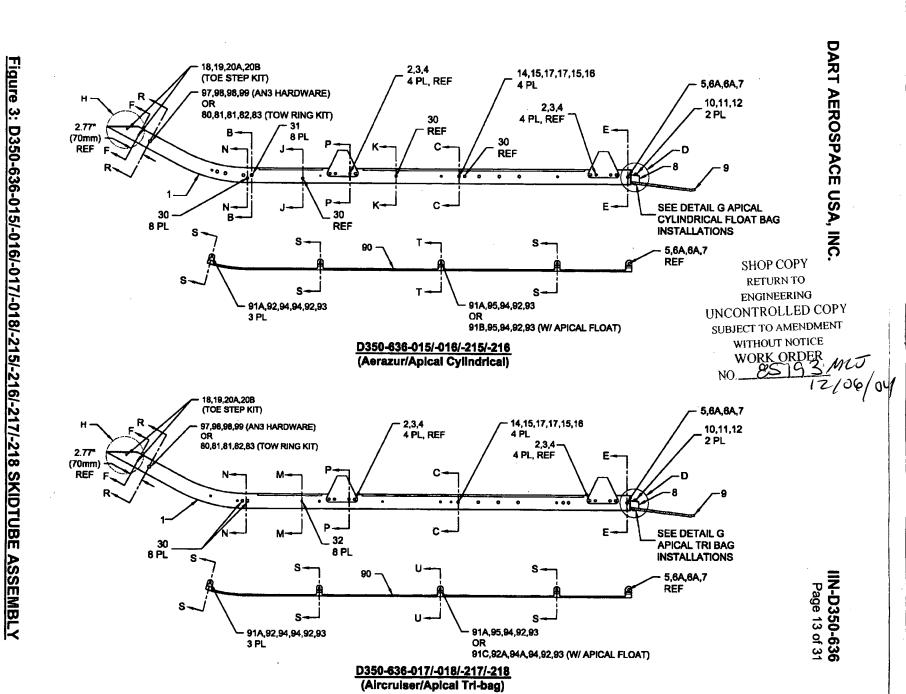
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## **Dart Aerospace Ltd**

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	:									
Part No	:	PAR #:	Fault Ca	tegory:	NCR: \	es N	o <b>DQ</b> /	\:	Date: _	
	R	esolution:	Disposit	ion:	QA: N/	C Clos	sed:		Date: _	
NCR:		V	VORK OR	DER NON-CONFORM	ANCE (N	ICR)				
DATE	TE STEP Description of NC Corrective Action				tion B	lam 0	Verific		Approval	Approvai
DAIL	O I L	Section A	Initial Chief Eng	Action Description Chief Eng	31	ign & Date	Secti	on C	Chief Eng	QC Inspector
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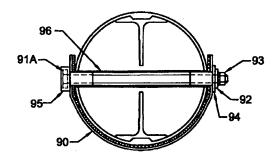
Revision: Date: 10.10.25

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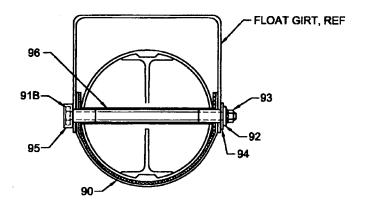
### **Dart Aerospace Ltd**

W/O:			V	ORK ORDER CHANG	ES					
DATE	STEP	PRO	CEDURE CH	ANGE	Ву		Date C	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Ca	degory:	_ NCR: Ye	es No	DQA:		Date:	
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NCR:		N	WORK OR	DER NON-CONFORM	ANCE (N	CR)				
Description of NC					tion B		Verificat	ion	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		n & ate	Section		Chief Eng	QC Inspector
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### WITHOUT APICAL CYLINDRICAL BAG FLOATS

# OR



WITH APICAL CYLINDRICAL BAG FLOATS

### <u>SECTION T-T</u> D350-636-015/-016/-215/-216 SKIDTUBES 1 PL

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Revision: I

Date: 10.10.25



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W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No						CR: Yes No DQA: Date:					
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NCR:		·	WORK ORDE	R NON-CONFO	RMANCE	(NCR	)		<u>.</u> .		
DATE	STEP	Description of NC Section A	Initial Chief Eng			Sign & Date	Verification Section C		Approval Chief Eng	Approval QC Inspector	
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